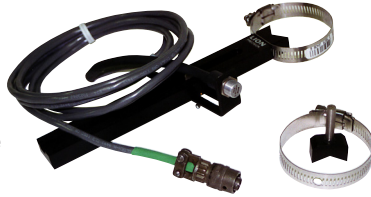


Read Switches, Shutdown & Pitch Adjust

RS2E Read Switch

This device uses a hall effect sensor and a cam shaft mounted magnet to trigger the gage to measure the spring.



Magnetless Read Switch

This read switch is a standard inductive proximity switch which can be used in place of the magnetic read switch. This sensor can trigger on a cam or other moving metal part in the coiler. (Available with or without brackets.)



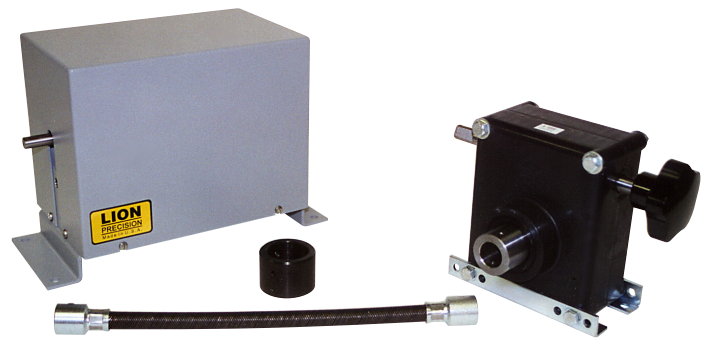
AC336 Pitch Adjust Motor

Powerful motor that can handle most spring coilers. For use on pitch rods up to 1/2".



AC337 Pitch Adjust Motor

This heavy duty version of the AC336 can handle large spring coilers. For use on pitch rods up to 3/4".



Read Switches - To Order	
Part Number	Description
025-0000-0648-00	RS2E - Read Switch Assembly
025-0000-0648-01	Magnetless - Read Switch Assembly

Shutdown Cable

This cable connects the gage shutdown relay to the coiler contactor for gage initiated machine shutdown. All the shutdown circuitry is in the gage. No need for a separate external relay.



Shutdown Bypass Connector

This connector connects to the shutdown cable to allow the machine to run when no gage is connected.



Shutdown Control - To Order	
Part Number	Description
025-1000-0426-00	Shutdown Cable
025-0000-0652-00	Shutdown Bypass Connector

Pitch Adjust Motors - To Order	
Part Number	Description
AC336	
025-0000-0589-00	AC336 Driver Assembly
025-0000-0590-00	AC336 Gear Box, 20:1
018-0000-2548-00	AC336 Adapter 10-32, W100A
018-0000-2549-00	AC336 Adapter 1/4-28, W10A
018-0000-2550-00	AC336 Adapter 3/8-24, W11A
018-0000-2551-00	AC336 Adapter Blank
013-5000-0151-00	AC336 Flex Shaft, 8 Inch
AC337 (Heavy Duty)	
025-0000-0596-00	AC337 Heavy Duty Driver Assembly
025-0000-0595-00	AC337 Gear Box, 50:1
025-0000-0593-01	AC337 Adapter Kit, 3/8-24
025-0000-0593-02	AC337 Adapter Kit, 5/8-18
025-0000-0593-00	AC337 Adapter Kit, 3/4-16
025-0000-0593-03	AC337 Adapter Kit, 1/2-20
025-0000-0593-04	AC337 Adapter Kit, Blank 1/4-Thru Hole
013-5000-0155-00	AC337 Flex Shaft, 12 Inch
018-0000-2578-00	AC337 Anti-Rotation Bracket

